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D412-760-015
Job Sheet 198141



Part No: D412-760-015

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/16/19

Type: Stock

Description: SIOP

Note: IIN-D412-760 REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs	8/16/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

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Container No: S216578

Part: D412-760-015

Job No: 198141

Serial No/Batch: S216578

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 3a F4A2STC SR024921

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	8/16/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/16/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	8/16/19	0.00 0.00		DC - 1 - B4B	SEP 2 5 2019
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	8/16/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	SEP 2 5 2019
					QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-015

Location:FG040

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-760-015 CHG002

140 - (QC21- Final Inspection - Work Order Release)

012060

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-5	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5082045
D3574-6	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210700
D3575-5	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	PC 5210702 51990489
D3575-6	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210702
D3580-1	Joggle Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5208492
D3628-1	Washer, Cupped	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	5149046X13 5197061X1
D3628-3	Cupped Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5113539
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	P.C 5113539 5027547
MS24694-S54	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5195070
NAS1149D0363J	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5201031
NAS1149D0463J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5192447

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-5	1	1	0
	D3574-6	1	0	0
	D3575-5	1	1	0
	D3575-6	1	0	0
	D3580-1	6	1	0
	D3628-1	14	310	0
	D3628-3	6	321	0
	MS24694-S100	6	86	0
	MS24694-S54	14	164	0
	NAS1149D0363J	28	1,348	0
	NAS1149D0463J	12	4,286	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

Change Record

Part Number D412-760-015
Description CABIN FLOOR PROTECTOR

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